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FULL ESTIMATED COST 0.21

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FILE COVERS 1907 - 7 Aug 2007 VOL 147 ISS 7 FILE LAST UPDATED: 6 Aug 2007 (20070806/ED)

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http://www.cas.org/infopolicy.html

1018242 "METHYL"

("METHYL" OR "METHYLS")

946392 "ME"

10795 "MES"

953164 "ME"

("ME" OR "MES")

1627790 "METHYL"

("METHYL" OR "ME")

293775 "STYRENE"

4575 "STYRENES"

294899 "STYRENE"

("STYRENE" OR "STYRENES")

1679 "METHYL STYRENE"

("METHYL" (W) "STYRENE")

3472 "CUMYL"

266558 "ALCOHOL"

174754 "ALCOHOLS"

408291 "ALCOHOL"

("ALCOHOL" OR "ALCOHOLS")

594177 "ALC"

195512 "ALCS"

693565 "ALC"

("ALC" OR "ALCS")

853641 "ALCOHOL"

("ALCOHOL" OR "ALC")

299 "CUMYL ALCOHOL"

("CUMYL"(W) "ALCOHOL")

2493 DEHYDRATE

1018 DEHYDRATES

3468 DEHYDRATE

(DEHYDRATE OR DEHYDRATES)

101722 DEHYDRATION

433 DEHYDRATIONS

101833 DEHYDRATION

1 "METHYL STYRENE" AND "CUMYL ALCOHOL" AND (DEHYDRATE OR DEHYDRATI

## => d l1 abs ibib

ANSWER 1 OF 1 CAPLUS COPYRIGHT 2007 ACS on STN T.1

An application of transition metal catalysts, supported on silica gel, to several organic reactions was investigated under moderate conditions in liquid or vapor phase. Strong acid sites (HO < 3.3) formed during the chemical fixation of the metal species to silanol groups on the gel-surface. The activities of the catalysts correlate approx. with the amts. of acidity, for typical acid-catalyzed reactions, e.g., the dehydration of alcs. and the isomerization of olefins. In addition, behaviors of the catalysis were also affected by certain electronic properties, such as the nature of d orbitals and the redox character of the resp. metal species, in the cases of hydroperoxide-epoxidn. of olefins and phenol-forming decomposition of cumene hydroperoxide. Remarkable features of catalysis were observed with the Ti- or Zn-supported type catalysts.

ACCESSION NUMBER:

1988:166804 CAPLUS

DOCUMENT NUMBER:

108:166804

TITLE:

Transition metal species supported on silica gel. A versatile catalyst for organic reactions in liquid or

vapor phase

AUTHOR(S):

SOURCE:

LANGUAGE:

CORPORATE SOURCE:

Kato, Shinichi; Yoshida, Shoji Tech. Coll., Kyoto Inst. Technol., Kyoto, 606, Japan Memoirs of the Faculty of Engineering and Design,

Kyoto Institute of Technology, Series of Science and Technology (1986), 35, 25-37

CODEN: MFETEC; ISSN: 0911-0305

DOCUMENT TYPE:

Journal English

=> FIL STNGUIDE

SINCE FILE TOTAL COST IN U.S. DOLLARS ENTRY SESSION 17.71 17.92 FULL ESTIMATED COST

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) SINCE FILE TOTAL ENTRY SESSION -0.78 -0.78 CA SUBSCRIBER PRICE

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FILE CONTAINS CURRENT INFORMATION.

LAST RELOADED: Aug 3, 2007 (20070803/UP).

- => s "benzyl alcohol" and (dehydration or dehydrate) and alumina
  - 0 "BENZYL"
  - 0 "ALCOHOL"
  - 0 "BENZYL ALCOHOL"

("BENZYL" (W) "ALCOHOL")

- 0 DEHYDRATION
- 0 DEHYDRATE
- 1 ALUMINA
- O "BENZYL ALCOHOL" AND (DEHYDRATION OR DEHYDRATE) AND ALUMINA L2
- => s "benzylic alcohol" and (dehydration or dehydrate) and alumina
  - 0 "BENZYLIC"
  - 0 "ALCOHOL"
  - 0 "BENZYLIC ALCOHOL"

("BENZYLIC"(W) "ALCOHOL")

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0 DEHYDRATION
              0 DEHYDRATE
              1 ALUMINA
              0 "BENZYLIC ALCOHOL" AND (DEHYDRATION OR DEHYDRATE) AND ALUMINA
L3
=> s "cumyl alcohol" and (dehydration or dehydrate) and alumina
              0 "CUMYL"
              0 "ALCOHOL"
              0 "CUMYL ALCOHOL"
                  ("CUMYL"(W) "ALCOHOL")
              0 DEHYDRATION
             0 DEHYDRATE
             1 ALUMINA
              0 "CUMYL ALCOHOL" AND (DEHYDRATION OR DEHYDRATE) AND ALUMINA
L4
=> s "cumyl alcohol" and (dehydration or dehydrate)
             0 "CUMYL"
             0 "ALCOHOL"
              0 "CUMYL ALCOHOL"
                  ("CUMYL"(W) "ALCOHOL")
              0 DEHYDRATION
             0 DEHYDRATE
L5
             0 "CUMYL ALCOHOL" AND (DEHYDRATION OR DEHYDRATE)
=> s styrene and dehydration
             0 STYRENE
             0 DEHYDRATION
             O STYRENE AND DEHYDRATION
L6
=> s "cumyl alcohol"
             0 "CUMYL"
             0 "ALCOHOL"
             0 "CUMYL ALCOHOL"
L7
                  ("CUMYL"(W) "ALCOHOL")
=> s cumyl and alcohol
             0 CUMYL
             0 ALCOHOL
T.R
             0 CUMYL AND ALCOHOL
=> file caplus
COST IN U.S. DOLLARS
                                                   SINCE FILE
                                                                    TOTAL
                                                        ENTRY
                                                                  SESSION
FULL ESTIMATED COST
                                                         1.20
                                                                    19.12
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)
                                                   SINCE FILE
                                                                    TOTAL
                                                        ENTRY
                                                                  SESSION
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0.00

-0.78

FILE COVERS 1907 - 7 Aug 2007 VOL 147 ISS 7 FILE LAST UPDATED: 6 Aug 2007 (20070806/ED) Effective October 17, 2005, revised CAS Information Use Policies apply. They are available for your review at: http://www.cas.org/infopolicy.html => s cumyl and alcohol 3472 CUMYL 266558 ALCOHOL 174754 ALCOHOLS 408291 ALCOHOL (ALCOHOL OR ALCOHOLS) 594177 ALC 195512 ALCS 693565 ALC (ALC OR ALCS) 853641 ALCOHOL (ALCOHOL OR ALC) L9 655 CUMYL AND ALCOHOL => s 19 and dehydrate 2493 DEHYDRATE 1018 DEHYDRATES 3468 DEHYDRATE (DEHYDRATE OR DEHYDRATES) L10 0 L9 AND DEHYDRATE => s 19 and dehyration 40 DEHYRATION 0 L9 AND DEHYRATION L11 => s 19 and dehydration 101722 DEHYDRATION 433 DEHYDRATIONS 101833 DEHYDRATION (DEHYDRATION OR DEHYDRATIONS) L12 41 L9 AND DEHYDRATION => s 112 and alumina 304973 ALUMINA 2594 ALUMINAS 305251 ALUMINA (ALUMINA OR ALUMINAS) 7 L12 AND ALUMINA L13 => d l13 1-7 abs ibib L13 ANSWER 1 OF 7 CAPLUS COPYRIGHT 2007 ACS on STN PhCMe:CH2 is prepared in liquid phase by dehydration of PhCMe2OH in the presence of activated Al2O3 with sp. surface area ≥100 m2/g, pore volume ≤0.8 mL/g. Thus, PhCMe2OH solution was autoclaved with NK 324D (activated Al2O3) at 200° for 5 h to give PhCMe:CH2 with 99.9% conversion. ACCESSION NUMBER: 2006:1005326 CAPLUS DOCUMENT NUMBER: 145:357237 TITLE: Manufacture of  $\alpha$ -methylstyrene from cumyl alcohol INVENTOR(S): Nakayama, Toshio; Suzuki, Akio PATENT ASSIGNEE(S): Sumitomo Chemical Co., Ltd., Japan SOURCE: Jpn. Kokai Tokkyo Koho, 5pp.

CODEN: JKXXAF

Patent

Japanese

DOCUMENT TYPE:

LANGUAGE:

FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

JP 2006257022 A 20060928 JP 2005-76610 20050317
PRIORITY APPLN. INFO.: JP 2005-76610 20050317

L13 ANSWER 2 OF 7 CAPLUS COPYRIGHT 2007 ACS on STN

AB Title process comprises dehydrating cumyl alc. in the presence of activated alumina, wherein the concentration of propylene oxide in a raw material containing cumyl alc. is 0-10,000 ppm. Thus, 1.6 g/min 25% cumyl alc. cumene solution containing no propylene oxide and 105 Ncc/min were flowed through a fixed bed flow reactor filled with activated alumina (liquid hourly space volume 9/h, pressure 1.0 MPaG, 200°), showing dehydration conversion of cumyl alc. 97%.

ACCESSION NUMBER: 2005:300378 CAPLUS

DOCUMENT NUMBER: 142:355712

TITLE: Cost effective process for producing

 $\alpha$ -methylstyrene

INVENTOR(S): Tsuji, Junpei

PATENT ASSIGNEE(S): Sumitomo Chemical Company, Limited, Japan

SOURCE: PCT Int. Appl., 13 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: Japanese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.             | KIND DATE           | APPLICATION NO.        | DATE             |  |  |  |
|------------------------|---------------------|------------------------|------------------|--|--|--|
|                        |                     |                        |                  |  |  |  |
| WO 2005030684          | A1 20050407         | WO 2004-JP13588        | 20040910         |  |  |  |
| W: AE, AG, A           | L, AM, AT, AU, AZ,  | BA, BB, BG, BR, BW, BY | , BZ, CA, CH,    |  |  |  |
| CN, CO, C              | CR, CU, CZ, DE, DK, | DM, DZ, EC, EE, EG, ES | , FI, GB, GD,    |  |  |  |
| GE, GH, C              | M, HR, HU, ID, IL,  | IN, IS, KE, KG, KP, KR | , KZ, LC, LK,    |  |  |  |
| LR, LS, I              | T, LU, LV, MA, MD,  | MG, MK, MN, MW, MX, MZ | , NA, NI, NO,    |  |  |  |
| NZ, OM, I              | PG, PH, PL, PT, RO, | RU, SC, SD, SE, SG, SK | , SL, SY, TJ,    |  |  |  |
| TM, TN,                | R, TT, TZ, UA, UG,  | US, UZ, VC, VN, YU, ZA | , ZM, ZW         |  |  |  |
| RW: BW, GH, C          | M, KE, LS, MW, MZ,  | NA, SD, SL, SZ, TZ, UG | , ZM, ZW, AM,    |  |  |  |
| AZ, BY, I              | G, KZ, MD, RU, TJ,  | TM, AT, BE, BG, CH, CY | , CZ, DE, DK,    |  |  |  |
| EE, ES, I              | I, FR, GB, GR, HU,  | IE, IT, LU, MC, NL, PL | , PT, RO, SE,    |  |  |  |
| SI, SK, S              | R, BF, BJ, CF, CG,  | CI, CM, GA, GN, GQ, GW | , ML, MR, NE,    |  |  |  |
| SN, TD, T              |                     |                        |                  |  |  |  |
| JP 2005097176          | A 20050414          | JP 2003-333145         | 20030925         |  |  |  |
|                        |                     | EP 2004-773232         |                  |  |  |  |
| R: AT, BE, (           | H, DE, DK, ES, FR,  | GB, GR, IT, LI, LU, NL | , SE, MC, PT,    |  |  |  |
| IE, SI, I              | I, RO, CY, TR, BG,  | CZ, EE, HU, PL, SK     |                  |  |  |  |
| CN 1856458             | A 20061101          | CN 2004-80027836       | 20040910         |  |  |  |
| US 2007043227          | A1 20070222         | US 2006-573010         | 20060322         |  |  |  |
| PRIORITY APPLN. INFO.: |                     | JP 2003-333145         | A 20030925       |  |  |  |
| •                      |                     | WO 2004-JP13588        | W 20040910       |  |  |  |
| REFERENCE COUNT:       | 8 THERE ARE         | 8 CITED REFERENCES AVA | ILABLE FOR THIS  |  |  |  |
|                        | RECORD. A           | LL CITATIONS AVAILABLE | IN THE RE FORMAT |  |  |  |

L13 ANSWER 3 OF 7 CAPLUS COPYRIGHT 2007 ACS on STN

AB This invention pertains to a method for producing cumene from cumyl alc. and hydrogen with a dehydration catalyst and a hydrogenation catalyst, characterized in that the dehydration catalyst and the hydrogenation catalyst have been alternately packed in a reactor. This invention provides a convenient method to prepare cumene at low cost.

ACCESSION NUMBER: 200

2005:283444 CAPLUS 142:355029

DOCUMENT NUMBER:

TITLE:

Process for preparation of cumene

INVENTOR(S):

Yamamoto, Jun; Katao, Masaaki

PATENT ASSIGNEE(S):

Sumitomo Chemical Company, Limited, Japan

SOURCE:

PCT Int. Appl., 14 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

| PATENT      | NO.       |     |      |      | DATE |         | 1    | APP: | LICAT  | ION 1 | NO.  |     | I   | ATE  |     |
|-------------|-----------|-----|------|------|------|---------|------|------|--------|-------|------|-----|-----|------|-----|
|             |           |     |      |      |      |         |      |      |        |       |      |     | -   |      |     |
| WO 200      | 5028405   |     | AI   |      | 2005 | 033T    | ,    | WO.  | 2004-  | OPI3  | 58/  |     | -   | 0040 | 910 |
| ₩:          | AE, AG,   | AL, | AM,  | ΑT,  | AU,  | ΑZ,     | BA,  | BB   | , BG,  | BR,   | BW,  | BY, | ΒZ, | CA,  | CH, |
|             | CN, CO,   | CR, | CU,  | CZ,  | DE,  | DK,     | DM,  | DZ   | , EC,  | EE,   | EG,  | ES, | FI, | GB,  | GD, |
|             | GE, GH,   | GM, | HR,  | HU,  | ID,  | IL,     | IN,  | IS   | , KE,  | KG,   | ΚP,  | KR, | KZ, | LC,  | LK, |
| •           | LR, LS,   | LT, | LU,  | LV,  | MA,  | MD,     | MG,  | MK   | , MN,  | MW,   | MX,  | MZ, | NA, | NI,  | NO, |
|             | NZ, OM,   | PG, | PH,  | PL,  | PT,  | RO,     | RU,  | SC   | , SD,  | SE,   | SG,  | SK, | SL, | SY,  | ТJ, |
|             | TM, TN,   | TR, | TT,  | TZ,  | UΑ,  | ŪG,     | US,  | UZ   | , VC,  | VN,   | YU,  | ZA, | ZM, | ZW   |     |
| RW          | : BW, GH, | GM, | KE,  | LS,  | MW,  | ΜZ,     | NA,  | SD   | , SL,  | SZ,   | TZ,  | ŪĠ, | ZM, | ZW,  | AM, |
|             | AZ, BY,   | KG, | ΚZ,  | MD,  | RU,  | TJ,     | TM,  | ΑT   | , BE,  | BG,   | CH,  | CY, | CZ, | DE,  | DK, |
|             | EE, ES,   | FI, | FR,  | GB,  | GR,  | HU,     | ΙE,  | IT   | , LU,  | MC,   | NL,  | PL, | PT, | RO,  | SE, |
|             | SI, SK,   | TR, | BF,  | ВJ,  | CF,  | CG,     | CI,  | CM   | , GA,  | GN,   | GQ,  | GW, | ML, | MR,  | NE, |
|             | SN, TD,   | TG  |      |      |      |         |      |      |        |       | •    |     |     |      |     |
| JP 200      | 5089380   |     | Α    |      | 2005 | 0407    | ,    | JP : | 2003-3 | 3257  | 42   |     | 2   | 0030 | 918 |
| JP 200      | 5089381   |     | A    |      | 2005 | 0407    | ,    | JP : | 2003-3 | 32574 | 43   |     | 2   | 0030 | 918 |
| EP 166      | 6442      |     | A1   |      | 2006 | 0607    | ]    | EP : | 2004-  | 7732  | 31   |     | 2   | 0040 | 910 |
| R:          | AT, BE,   | CH, | DE,  | DK,  | ES,  | FR,     | GB,  | GR   | , IT,  | LI,   | LU,  | NL, | SE, | MC,  | PT, |
|             | IE, SI,   | FI, | RO,  | CY,  | TR,  | BG,     | CZ,  | EE   | , HU,  | PL,   | SK   |     |     |      |     |
| CN 185      | 2879      |     | A    |      | 2006 | 1025    | (    | CN : | 2004-  | 8002  | 5940 |     | 2   | 0040 | 910 |
| US 200      | 6258892   |     | A1   |      | 2006 | 1116    | Ţ    | US : | 2006-  | 5714  | 71   |     | 2   | 0060 | 313 |
| PRIORITY AP | PLN. INFO | . : |      |      |      |         |      | JP : | 2003-3 | 32574 | 42   |     | A 2 | 0030 | 918 |
| •           |           |     |      |      |      |         |      | JP : | 2003-3 | 32574 | 43   |     | A 2 | 0030 | 918 |
|             |           |     |      |      |      |         | 7    | WO : | 2004-0 | JP13  | 587  | 1   | W 2 | 0040 | 910 |
| OTHER SOIDC | F(S) ·    |     | CASI | סבאר | т 14 | 2 - 351 | 5029 |      |        |       |      |     |     |      |     |

OTHER SOURCE(S):

CASREACT 142:355029

REFERENCE COUNT:

THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L13 ANSWER 4 OF 7 CAPLUS COPYRIGHT 2007 ACS on STN

AB PhCHMe2 is manufactured by catalytic dehydration of materials containing 4-HOCH2C6H4CHMe2, then catalytic hydrogenation of the resulting PhCMe:CH2 with a part of the reaction mixture being returned to the dehydration process. As the dehydration catalyst,

activated Al2O3, and as the hydrogenation catalyst, Pd or Cu may be used.

ACCESSION NUMBER:

2004:871147 CAPLUS

DOCUMENT NUMBER:

141:333948

TITLE:

Low-cost manufacture of cumene in process of

JP 2003-85108

20030326

manufacturing propylene oxide Ishino, Masaru; Tsuji, Junpei

PATENT ASSIGNEE(S):

INVENTOR(S):

Sumitomo Chemical Co., Ltd., Japan

SOURCE: Jpn. Kokai Tokkyo Koho, 7 pp.

CODEN: JKXXAF

Patent

DOCUMENT TYPE: LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

PRIORITY APPLN. INFO.:

PATENT INFORMATION:

7

APPLICATION NO. PATENT NO. KIND DATE DATE ----------\_\_\_\_\_\_ \_ \_ \_ \_ JP 2003-85108 JP 2004292336 20041021 20030326 Α

L13 ANSWER 5 OF 7 CAPLUS COPYRIGHT 2007 ACS on STN

This document discloses a method for producing  $\alpha$ -methylstyrene wherein  $\alpha$ -methylstyrene is formed from cumyl alc

. through dehydration in the presence of active alumina

, characterized in that a raw material containing cumyl alc . contains an organic acid (e.g., formic acid, etc.) in a concentration of 10 to 1000 weight ppm. The title method gives high conversion (97%) of cumyl alc., vs. 46% conversion of cumyl alc. in a reference process. Cumyl alc. is obtained in the production of propylene oxide. 2004:817832 CAPLUS ACCESSION NUMBER: DOCUMENT NUMBER: 141:314769 Method for producing  $\alpha$ -methylstyrene TITLE: Tsuji, Junpei; Ishino, Masaru INVENTOR (S): Sumitomo Chemical Company, Limited, Japan PATENT ASSIGNEE(S): PCT Int. Appl., 10 pp. SOURCE: CODEN: PIXXD2 DOCUMENT TYPE: Patent LANGUAGE: Japanese FAMILY ACC. NUM. COUNT: PATENT INFORMATION: KIND DATE APPLICATION NO. PATENT NO. \_\_\_\_\_\_\_ ---------\_\_\_\_\_\_ WO 2004-JP3971 WO 2004085351 A1 20041007 20040323 W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

RW: BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, TE, TT, LU, MC, NL, PL, PT, RO, SE, SI, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG A . 20041021 JP 2003-85100 20030326 JP 2004292335 20060201 EP 2004-722712 20040323 EP 1621527 A1 AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, FI, RO, CY, TR, BG, CZ, EE, HU, PL, SK 20060426 . CN 2004-80007852 20040323 CN 1764616 Α US 2007118004 A1 20070524 US 2005-550058 20050921 JP 2003-85100 PRIORITY APPLN. INFO.: A 20030326 W 20040323 WO 2004-JP3971 THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS REFERENCE COUNT: RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 6 OF 7 CAPLUS COPYRIGHT 2007 ACS on STN L13

A process for producing  $\alpha$ -methylstyrene comprises dehydrating AB cumyl alc. in the presence of activated alumina

, characterized in that the reaction is conducted in a liquid phase while supplying an inert gas to the reaction system.

ACCESSION NUMBER:

2004:565179 CAPLUS

DOCUMENT NUMBER:

141:89521

TITLE:

Process for producing  $\alpha$ -methylstyrene by

dehydrating cumyl alcohol

INVENTOR(S):

Tsuji, Junpei; Ishino, Masaru

PATENT ASSIGNEE(S):

Sumitomo Chemical Company, Limited, Japan

SOURCE: PCT Int. Appl., 12 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

1

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

| PATENT NO.    | KIND | DATE     | APPLICATION NO. | DATE     |
|---------------|------|----------|-----------------|----------|
|               |      |          |                 |          |
| WO 2004058668 | A1   | 20040715 | WO 2003-JP16075 | 20031216 |

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AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,
               CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
               GE, GH, GM, HR, HU, ID, IL, IN, IS, KE, KG, KR, KZ, LC, LK, LR,
               LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM,
               PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN,
               TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
           RW: BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ,
               BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
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                                                                       20021224
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 PRIORITY APPLN. INFO.:
                                               JP 2002-371733
                                                                    A 20021224
                                                                    W 20031216
                                               WO 2003-JP16075
      ANSWER 7 OF 7 CAPLUS COPYRIGHT 2007 ACS on STN
 L13
      This invention pertains to a method for producing cumene, characterized by
      subjecting cumyl alc. and hydrogen to the action of a
      dehydration catalyst to obtain a mixture comprising the
      \alpha-methylstyrene and water generated and hydrogen and subjecting the
      mixture to the action of a hydrogenation catalyst. By this method,
      cumyl alc. was converted to cumene with 99% selectivity.
      This invention provides an efficient method to make cumene at low cost.
 ACCESSION NUMBER:
                           2004:565178 CAPLUS
 DOCUMENT NUMBER:
                           141:106257
 TITLE:
                           Process for preparation of cumene
                           Tsuji, Junpei; Ishino, Masaru
 INVENTOR(S):
 PATENT ASSIGNEE(S):
                           Sumitomo Chemical Company, Limited, Japan
 SOURCE:
                           PCT Int. Appl., 14 pp.
                           CODEN: PIXXD2
 DOCUMENT TYPE:
                           Patent
                           Japanese
 LANGUAGE:
 FAMILY ACC. NUM. COUNT:
 PATENT INFORMATION:
                                               APPLICATION NO.
      PATENT NO.
                           KIND
                                  DATE
                                                                      DATE
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                                               ______
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                                              WO 2003-JP16074
      WO 2004058667
                           A1
                                  20040715
                                                                       20031216
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               GH, GM, HR, HU, ID, IL, IN, IS, KE, KG, KR, KZ, LC, LK, LR, LS,
               LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG,
               PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR,
               TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
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               TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
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                                  20040909
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                                               CN 2003-80107455
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      US 2006183926
                            A1
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 PRIORITY APPLN. INFO.:
                                               JP 2002-371731
                                               JP 2003-197750
                                                                   A 20030716
                                               WO 2003-JP16074
                                                                   W 20031216
                           CASREACT 141:106257
OTHER SOURCE(S):
 => log hold
 COST IN U.S. DOLLARS
                                                    SINCE FILE
                                                                     TOTAL
                                                          ENTRY
                                                                   SESSION
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37.51

56.63

FULL ESTIMATED COST

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

SINCE FILE TOTAL SESSION

ENTRY

-5.46

-6.24

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|--|---------------------|------------------|
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| DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) | SINCE FILE<br>ENTRY |                  |
| CA SUBSCRIBER PRICE                        | -5.46               | -6.24            |
| => file caplus<br>COST IN U.S. DOLLARS     | SINCE FILE<br>ENTRY | TOTAL<br>SESSION |
| FULL ESTIMATED COST                        | 37.51               | 56.63            |
| DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) | SINCE FILE<br>ENTRY | TOTAL<br>SESSION |
| CA SUBSCRIBER PRICE                        | -5.46               | -6.24            |

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FILE COVERS 1907 - 7 Aug 2007 VOL 147 ISS 7 FILE LAST UPDATED: 6 Aug 2007 (20070806/ED)

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=> s "2-phenylpropan-2-ol"

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9245416 "2"
           924 "PHENYLPROPAN"
             1 "PHENYLPROPANS"
           925 "PHENYLPROPAN"
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       9245416 "2"
        120528."OL"
          5173 "OLS"
        123683 "OL"
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L14
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          1018 DEHYDRATES
          3468 DEHYDRATE
                 (DEHYDRATE OR DEHYDRATES)
        101722 DEHYDRATION
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L15
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=> d 117 1-3 abs ibib
L17 ANSWER 1 OF 3 CAPLUS COPYRIGHT 2007 ACS on STN
     Static-headspace (S-HS), headspace-solid phase microextn. (HS-SPME) and
AB
     headspace sorptive extraction (HSSE) have been applied to the anal. of
     different grades of benzoin gums Siam and Sumatra. This study led to the
     identification of 58 compds. by GC-RI and GC-MS: 42 of them were
     characterized in Siam benzoin gum (grades 3 and 5) and 40 of them in
     Sumatra (grades B and D). SPME using divinylbenzene/carboxen/polydimethyl
     siloxane fiber and HSSE are complementary in these conditions and seem to
     be the most suitable techniques to identify volatile compds. of benzoin
     gums. S-HS is less sensitive but represents a good method for the quality
     control of these gums. For this reason it has been applied directly
     coupled to mass spectrometry for a rapid differentiation between several
     benzoin gum qualities.
ACCESSION NUMBER:
                         2006:173878 CAPLUS
DOCUMENT NUMBER:
                         145:355083
                         Volatile constituents of benzoin gums: Siam and
TITLE:
                         Sumatra, part 2. Study of headspace sampling methods
                         Castel, Cecilia; Fernandez, Xavier; Lizzani-Cuvelier,
AUTHOR (S):
                         Louisette; Loiseau, Andre-Michel; Perichet, Christine;
                         Delbecque, Claire; Arnaudo, Jean-Francois
                         Laboratoire Aromes, Syntheses, Interactions, Faculte
CORPORATE SOURCE:
                         des sciences de Nice Sophia-Antipolis, Nice, 06108/2,
                         Flavour and Fragrance Journal (2006), 21(1), 59-67
SOURCE:
                         CODEN: FFJOED; ISSN: 0882-5734
```

PUBLISHER:

John Wiley & Sons Ltd.

DOCUMENT TYPE:

Journal English

LANGUAGE: REFERENCE COUNT:

25 THERE ARE 25 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L17 ANSWER 2 OF 3 CAPLUS COPYRIGHT 2007 ACS on STN

The complexes cis-[RuVILO2]2+, cis-[RuVLO2]+ and cis-[RuIIL(MeCN)2]2+ (L = N,N,N',N',3,6-hexamethyl-3,6-diazaoctane-1,8-diamine) were prepared and their structures determined The two Ru:O bonds in cis-[RuVILO2]2+ are equivalent

[1.795(9) Å] and the O-Ru-O angle is  $112.0(4)^{\circ}$ . In

cis-[RuVLO2]+ the two Ru:O distances are 1.751(3) and 1.756(4)  $\mathring{A}$ , and

the O-Ru-O angle is 115.1(2)°. The N(MeCN)-Ru-N(MeCN) angle in cis-[RuIIL(MeCN)2]2+ is 86.1(2)°. The cyclic voltammogram of

cis-[RuVILO2]2+ in acetonitrile exhibits a reversible one-electron

RuVI-RuV couple at 0.53 V vs. Ag-AgNO3 (0.1 mol dm-3). In aqueous solns., proton-coupled electron-transfer redox couples are observed This complex is

capable of oxidizing a wide variety of organic substrates including

2,3-dimethylbutane and adamantane. Oxidation of saturated alkanes occurred

preferentially at the tertiary C-H bond.

ACCESSION NUMBER:

1993:72386 CAPLUS

DOCUMENT NUMBER:

118:72386

TITLE:

Synthesis, structure, reactivity and electrochemistry

of cis-dioxoruthenium(VI) and -(V) complexes

containing N,N,N',N',3,6-hexamethyl-3,6-diazaoctane-

1,8-diamine

AUTHOR (S):

Li, Chi Keung; Che, Chi Ming; Tong, Wai Fong; Tang,

Wai Tong; Wong, Kwok Yin; Lai, Ting Fong

CORPORATE SOURCE:

Dep. Chem., Univ. Hong Kong, Hong Kong

SOURCE:

Journal of the Chemical Society, Dalton Transactions: Inorganic Chemistry (1972-1999) (1992), (13), 2109-16

CODEN: JCDTBI; ISSN: 0300-9246

DOCUMENT TYPE:

Journal English

LANGUAGE:

L17 ANSWER 3 OF 3 CAPLUS COPYRIGHT 2007 ACS on STN

During the thermal decomposition of cumene hydroperoxide at about 125° in phenylcycloalkanes as solvents, the solvents are attacked, preferably at the tertiary C-H bonds. Up to 70% of oxidation products of the phenylcycloalkanes are obtained. The main oxidation products are the corresponding 1-phenylcycloalkanols, but relatively large amts. of Ph alkyl ketones with the same number of carbon atoms are also formed, probably via a further oxidation of the 1-phenylcycloalkanols. SSION NUMBER: 1990:630906 CAPLUS

ACCESSION NUMBER:

DOCUMENT NUMBER:

113:230906

TITLE:

SOURCE:

Studies on the oxidation of phenylcycloalkanes by

tertiary hydroperoxides

AUTHOR(S): CORPORATE SOURCE: Pritzkow, Wilhelm; Suprun, V. Ya.; Voerckel, Volkmar

Carl Schorlemmer Tech. Univ. Leuna-Merseburg,

Merseburg, DDR-4200, Ger. Dem. Rep.

Journal fuer Praktische Chemie (Leipzig) (1990),

332(3), 381-6

CODEN: JPCEAO; ISSN: 0021-8383

DOCUMENT TYPE:

Journal

LANGUAGE:

English

OTHER SOURCE(S):

CASREACT 113:230906

=> FIL STNGUIDE

COST IN U.S. DOLLARS

SINCE FILE

FULL ESTIMATED COST

ENTRY SESSION

29.27 . 85.90

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

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ENTRY SESSION -2.34 -8.58

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BIOSIS reloaded and enhanced with archival data MAY 21 NEWS 5

TOXCENTER enhanced with BIOSIS reload MAY 21 NEWS

CA/CAplus enhanced with additional kind codes for German NEWS 7 MAY 21 patents

MAY 22 CA/Caplus enhanced with IPC reclassification in Japanese NEWS 8 patents

CA/CAplus enhanced with pre-1967 CAS Registry Numbers NEWS 9 JUN 27

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JUL 02 LEMBASE coverage updated NEWS 12

NEWS 13 JUL 02 LMEDLINE coverage updated

NEWS 14 JUL 02 SCISEARCH enhanced with complete author names

NEWS 15 JUL 02 CHEMCATS accession numbers revised

JUL 02 CA/CAplus enhanced with utility model patents from China NEWS 16

JUL 16 CAplus enhanced with French and German abstracts NEWS 17

JUL 18 CA/CAplus patent coverage enhanced NEWS 18

JUL 26 USPATFULL/USPAT2 enhanced with IPC reclassification NEWS 19

NEWS 20 JUL 30 USGENE now available on STN

AUG 06 CAS REGISTRY enhanced with new experimental property tags NEWS 21

NEWS 22

AUG 06 BEILSTEIN updated with new compounds AUG 06 FSTA enhanced with new thesaurus edition NEWS 23

29 JUNE 2007: CURRENT WINDOWS VERSION IS V8.2, NEWS EXPRESS

CURRENT MACINTOSH VERSION IS V6.0c(ENG) AND V6.0Jc(JP),

AND CURRENT DISCOVER FILE IS DATED 05 JULY 2007.

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=> file caplus

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SINCE FILE

TOTAL

FULL ESTIMATED COST

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=> s dehydration and alcohol and alumina

101722 DEHYDRATION

433 DEHYDRATIONS

101833 DEHYDRATION

(DEHYDRATION OR DEHYDRATIONS)

266558 ALCOHOL

174754 ALCOHOLS

408291 ALCOHOL

(ALCOHOL OR ALCOHOLS)

594177 ALC

195512 ALCS

693565 ALC

(ALC OR ALCS)

853641 ALCOHOL

(ALCOHOL OR ALC)

304973 ALUMINA 2594 ALUMINAS 305251 ALUMINA

(ALUMINA OR ALUMINAS)

918 DEHYDRATION AND ALCOHOL AND ALUMINA

=> tertiary and activated
TERTIARY IS NOT A RECOGNIZED COMMAND
The previous command name entered was not recognized by the system.
For a list of commands available to you in the current file, enter
"HELP COMMANDS" at an arrow prompt (=>).

(TERTIARY OR TERTIARIES)

531333 ACTIVATED

1 L1 AND TERTIARY AND ACTIVATED

=> d l2 abs ibib

L1

L2

ANSWER 1 OF 1 CAPLUS COPYRIGHT 2007 ACS on STN AB The hydration of dialkylethynylcarbinols (I) and the reactivity of the resulting HO ketones (acetaldialkylcarbinols) is reported. Acetyldimethylcarbinol (IA), b160 139°, acetylisobutylmethylcarbinol (IB), b100 110° and acetylmethylcarbinol, b. 151°, are prepared by hydration of the corresponding I with HgSO4-H2SO4, first at room temperature, then 1 h. at 100°. Ethynylcyclohexanol yields 56% of a product, b5 68-70° (name not stated but probably acetylcyclohexanol). Byproducts of the hydration of HC.tplbond.CC(OH)Me2 (II) are a liquid (III), C10H16O2, b12 78-80°, b14 80-1°, b25 90-1°, n20D 1.4530, and d20 0.9449, and a higher-boiling fraction (IV), C10H1803, from which sep. crystals, m. 86° (prisms from hexane). III is resistant to acetylation and contains 1 double bond; semicarbazone, m. 181° (from MeOH). III is not the dimer of MeCOC(:CH2)Me. IV is also resistant to acetylation and does not form a semicarbazone or dinitrophenylhydrazone. The acetate (V) of II, b110 75-7°, b. 125-6°, is obtained in 57.5% yield from II, Ac2O, and H2SO4; HC.tplbond.CC(: CH2)Me is obtained in 33.3% yield as a byproduct. With AcCl, II yields 67.7% V and 15% acetyldimethylcarbinyl acetate (VI), b5 45°, n20D 1.4190, d20 1.0054. Hydration of V at room temperature yields 26% VI, and at reflux temperature 87% acetate of IA. Hydrogenation of IA with Raney Ni at 1100 lb./sq. in. yields trimethyl-1,2-ethanediol (VII), b5 65°, quant.; at 200 lb./sq. in. 82% VII and some 3-methyl-2-butanol, b. 115°, are obtained. Hydrogenation of IB at 1000 lb./sq. in. yields 3,5-dimethyl-2,3-hexanediol (VIII), b7 84-5°, b50 125-7°, d20 1.0157, n20D 1.4455; at 200 lb./sq. in. 57% of VIII and 43% 3,5-dimethyl-2-hexanol, b. 160°, are obtained. Dehydration of VII at its b.p. with iodine yields a mixture, b. 94-100°, d20 0.8132 and n20D 1.3912, which contains 8.4% of MeCOPr-iso (IX) (p-nitrophenylhydrazone, m. 109-11°) and 11% of methylisopropenylcarbinol (X). Dehydration of VII over activated alumina at 275° yields 53% IX and 25.3% X. Dehydration of VIII with iodine yields a mixture, b. 112-56°, containing 30% 3,5-dimethyl-2-hexanone. VII with paraldehyde and H3PO4 yields 47% 2,4,4,5-tetramethyl-1,3-dioxolane, b. 102-5°, n20D 1.3975, d20 0.8508, and with AcCl in C5H5N-CHCl3 VII yields 60% diacetate, b23 62-3°, d20 1.0126, n20D 1.42065. Hydrogenation of VI at atmospheric pressure yields 73% the tertiary acetate of VII, b13 62-3°, d20 1.001, n20D 1.4165. Me 1-methyl- $\Delta$ 3tetrahydrobenzoate (XI), b100 116-17°, d20 0.9508 n20D 1.4581, is obtained in 68% yield from CH2: CMeCO2Me (XII) and (CH: CH2)2 (XIII) at 150°; hydrolysis of XI yields 84% free acid (XIV), prisms from

ligroine, m. 78-9°. 2-Ethylhexyl ester of XIV, b5 125-6°, n20D 1.4528, d20 0.8756, is analogously prepared from CH2:CMeCO2CH2CHEtBu and XIII. 1-Methyl- $\Delta 3$ -tetrahydrobenzoyl chloride, b30 100°, is prepared from XIV and SO2Cl2. Secondary 1-methyl-3-cyclohexene-1carboxylate of VII, b4 105-7°, d20 1.0233, n20D 1.4690, is prepared in poor yield from VII, XI and NaOMe. Monomethacrylate of VII, b6 76-8°, n20D 1.4456, d20 0.9945, is similarly prepared from XII and VII. Δ3-Tetrahydrobenzonitrile, b4 58-9°, is obtained in quant. yield from CH2: CHCN and XIII heated 4 h. at 120°; hydrolysis with KOHMeOH yields 67%  $\Delta 3$ -tetrahydrobenzoic acid, b6 98-100°; Me ester, bl00 116°, d20 1.4602 (probably given incorrectly) and n20D 1.4602; acid chloride (XV), b30 96-7°. Secondary  $\Delta 3$ -tetrahydrobenzoate of VIII, b6 135-7°, n20D 1.4741, d20 1.0138, is obtained in 72.5% yield from XV and VIII. Combined amination and catalytic reduction of acetyldialkylcarbinols (XVA) is conducted with Raney Ni at  $70-100^{\circ}$  and 1000 lb./sq. in. with excess NH3. 2-Amino-3-methyl-3-butanol (XVI), m. 21° (hydrate with 50% H2O, m.  $25^{\circ}$ ), is thus prepared from Me2CHAc. Salts of XVI have good emulsifying properties; the stearate is a solid, the oleate an oil, and the phenylacetate, m. 120° (needles from PhMe-methylcyclohexane). Azeotropic distillation of XVI with PhCH2Ac in C6H6 yields 75% of a product, C14H21ON, b16 149-50°. 2-Mercapto-4,5,5-trimethyl-2-oxazoline, m. 122° (from alc.), is prepared from XVI and CS2 or CSC12 in 95% yield. Methylation of XVI with HCHO and HCO2H yields 83% 3-methyl-2-methylamino-3-butanol (XVII), b25 64°, and XVI in an autoclave with EtBr and ZnCO3 yields 40% 2-diethylamino-3-methyl-3butanol, b25 84°. Other amino alcs. prepared by reductive amination are 2-amino-3-ethylbutanol, bl00 112-15°, d20D 1.4523, d20 0.9802; 2-amino-3-isobutyl-3-butanol, b5 65-8°; bis(3-isobutyl-3-hydroxy-2-butyl)amine, b5 125-35°, n20D 1.4537, d20 0.9081; 1-(aminoethyl)cyclohexanol, b50 133°, n20D 1.4485, d20 0.9135; and XVII, b100 105-10°, n20D 1.4875, d20 0.9013. XVA also yields Schiff bases, Me2C(OH)CMe:NR, with primary amines (R, b.p./mm., n30D d30): Ph, 142°/28, 1.5164, 0.9850; o-MeC6H4, 144-5°/26, 1.5150, 0.9784; o-MeOC6H4, 160-2°/23, 1.5234, 1.0254; p-MeOC6H4, 174°/23, 1.5284, 1.0386; o-ClC6H4, 155°/20, 1.5487, 1.1000; cyclohexyl, 125°/23, 1.4589, 0.9150. 2-Anilino-3-methyl-3-butanol, b23 150°, n20D 1.5338, d20 1.0010, is prepared in quant. yield by hydrogenation of the anil (XIIIA) of Me2C(OH)Ac (XVIII). XIIIA is prepared in 25% yield from XVIII and PhNH2. XVI and 4-chloro-1-methylanthraquinone at 120° yield 1-methyl-4-(2-hydroxy-1,2dimethylpropylamino) anthraquinone, brown-red crystals from alc. or C6H6, m. 142°; XVI and 1,5-dichloroanthraquinone yield 1,5-bis(2-hydroxy-1,2-dimethylpropylamino)anthraquinone, violet blue crystals, m. 216°.

ACCESSION NUMBER:

1954:24742 CAPLUS

DOCUMENT NUMBER:

48:24742

ORIGINAL REFERENCE NO.:

48:4426g-i,4427a-i

TITLE:

Acetylene studies. III. Preparation and reactions of

the acetyldialkylcarbinols

AUTHOR(S):

Bergmann, Ernst D.; Herman, Daniel F. Israeli Ministry Defence, Tel-Aviv

CORPORATE SOURCE: SOURCE:

Journal of Applied Chemistry (1953), 3, 42-8

CODEN: JACHAU; ISSN: 0021-8871

DOCUMENT TYPE:

Unavailable

Journal

LANGUAGE: OTHER SOURCE(S):

CASREACT 48:24742

=> FIL STNGUIDE COST IN U.S. DOLLARS

SINCE FILE TOTAL . ENTRY SESSION 15.70 15.91

FULL ESTIMATED COST

SINCE FILE

SESSION

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ENTRY -0.78

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(FILE 'HOME' ENTERED AT 15:03:17 ON 07 AUG 2007)

FILE 'CAPLUS' ENTERED AT 15:03:44 ON 07 AUG 2007 918 S DEHYDRATION AND ALCOHOL AND ALUMINA L2

1 S L1 AND TERTIARY AND ACTIVATED

FILE 'STNGUIDE' ENTERED AT 15:07:05 ON 07 AUG 2007

=> 11 and "activated alumina"

L1 IS NOT A RECOGNIZED COMMAND

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=> s l1 and "activated alumina"

- 0 DEHYDRATION
- 0 ALCOHOL
- 1 ALUMINA
- 0 "ACTIVATED"
- 1 "ALUMINA"
- 0 "ACTIVATED ALUMINA"

("ACTIVATED"(W) "ALUMINA")

0 L1 AND "ACTIVATED ALUMINA" L3

=> s l1 and catalyst

- 0 DEHYDRATION
- 0 ALCOHOL
- 1 ALUMINA
- 7 CATALYST
- 6 CATALYSTS
- 8 CATALYST

(CATALYST OR CATALYSTS)

0 L1 AND CATALYST 1.4

=> s l1

0 DEHYDRATION

0 ALCOHOL

1 ALUMINA

O DEHYDRATION AND ALCOHOL AND ALUMINA L5

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(DEHYDRATION OR DEHYDRATIONS) 266558 ALCOHOL 174754 ALCOHOLS 408291 ALCOHOL (ALCOHOL OR ALCOHOLS) 594177 ALC 195512 ALCS 693565 ALC (ALC OR ALCS) 853641 ALCOHOL (ALCOHOL OR ALC) 304973 ALUMINA 2594 ALUMINAS 305251 ALUMINA (ALUMINA OR ALUMINAS) 918 DEHYDRATION AND ALCOHOL AND ALUMINA L6 => s 16 and catalyst 770965 CATALYST 768408 CATALYSTS 985295 CATALYST (CATALYST OR CATALYSTS) 744 L6 AND CATALYST L7 => s 17 and "activated alumina" 531333 "ACTIVATED" 304973 "ALUMINA" 2594 "ALUMINAS" 305251 "ALUMINA" ("ALUMINA" OR "ALUMINAS") 3034 "ACTIVATED ALUMINA" ("ACTIVATED" (W) "ALUMINA") L8 27 L7 AND "ACTIVATED ALUMINA"

=> d 18 1-27 abs ibib

L8 ANSWER 1 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN

AB PhCMe:CH2 is prepared in liquid phase by dehydration of PhCMe2OH in the presence of activated Al2O3 with sp. surface area ≥100 m2/g, pore volume ≤0.8 mL/g. Thus, PhCMe2OH solution was autoclaved with NK

324D (activated Al2O3) at 200° for 5 h to give PhCMe: CH2 with 99.9%

conversion.

ACCESSION NUMBER:

2006:1005326 CAPLUS

DOCUMENT NUMBER:

145:357237

TITLE:

Manufacture of  $\alpha$ -methylstyrene from cumyl

alcohol

INVENTOR(S): PATENT ASSIGNEE(S): Nakayama, Toshio; Suzuki, Akio Sumitomo Chemical Co., Ltd., Japan

SOURCE:

Jpn. Kokai Tokkyo Koho, 5pp.

CODEN: JKXXAF

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

| PATENT NO.             | KIND | DATE     | APPLICATION NO. | DATE     |
|------------------------|------|----------|-----------------|----------|
|                        | ·    | ,        |                 |          |
| JP 2006257022          | A    | 20060928 | JP 2005-76610   | 20050317 |
| PRIORITY APPLN. INFO.: |      |          | JP 2005-76610   | 20050317 |

L8 ANSWER 2 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN

A process for producing  $\alpha\text{-methylstyrene}$  comprises dehydrating cumyl

alc. in the presence of activated alumina,

characterized in that the reaction is conducted in a liquid phase while

supplying an inert gas to the reaction system.

ACCESSION NUMBER:

2004:565179 CAPLUS

DOCUMENT NUMBER:

141:89521

TITLE:

Process for producing  $\alpha$ -methylstyrene by

dehydrating cumyl alcohol

INVENTOR(S):

Tsuji, Junpei; Ishino, Masaru Sumitomo Chemical Company, Limited, Japan

PATENT ASSIGNEE(S):

PCT Int. Appl., 12 pp.

SOURCE:

CODEN: PIXXD2 Patent

DOCUMENT TYPE: LANGUAGE:

Japanese

1

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

| PATENT NO. KIND D |      |      |          |      | DATE APPLICATION NO. |     |     |      |      | DATE |       |       |      |     |     |      |       |     |    |
|-------------------|------|------|----------|------|----------------------|-----|-----|------|------|------|-------|-------|------|-----|-----|------|-------|-----|----|
|                   | WO   | 2004 | <br>0586 | 68   |                      | A1  | -   | 2004 | 0715 | 1    | WO 2  | 003-  | JP16 | 075 |     | 2    | 0031  | 216 |    |
|                   |      | W:   | ΑE,      | AG,  | AL,                  | AM, | ΑT, | AU,  | AZ,  | BA,  | BB,   | BG,   | BR,  | BW, | BY, | BZ,  | CA,   | CH, |    |
|                   |      |      | CN,      | CO,  | CR,                  | CU, | CZ, | DE,  | DK,  | DM,  | DZ,   | EC,   | EE,  | EG, | ES, | FI,  | GB,   | GD, |    |
|                   |      |      | GE,      | GH,  | GM,                  | HR, | HU, | ID,  | IL,  | IN,  | IS,   | KE,   | KĢ,  | KR, | ΚZ, | LC,  | LK,   | LR, |    |
|                   |      |      | LS,      | LT,  | LU,                  | LV, | MA, | MD,  | MG,  | MK,  | MN,   | MW,   | MX,  | MZ, | NI, | NO,  | NZ,   | OM, |    |
|                   |      |      | PG,      | PH,  | PL,                  | PT, | RO, | RU,  | SC,  | SD,  | SE,   | SG,   | SK,  | SL, | SY, | TJ,  | TM,   | TN, |    |
|                   |      |      | TR,      | TT,  | TZ,                  | UA, | UG, | US,  | UΖ,  | VC,  | VN,   | YU,   | ZA,  | ZM, | ZW  |      |       |     |    |
|                   |      | RW:  | BW,      | GH,  | GM,                  | KΕ, | LS, | MW,  | ΜZ,  | SD,  | SL,   | SZ,   | TZ,  | ŪĠ, | ZM, | ZW,  | AM,   | AZ, |    |
|                   |      |      | BY,      | KG,  | ΚZ,                  | MD, | RU, | ТJ,  | TM,  | AT,  | BE,   | BG,   | CH,  | CY, | CZ, | DE,  | DK,   | ΕĒ, |    |
|                   |      |      | ES,      | FI,  | FR,                  | GB, | GR, | HU,  | ΙE,  | IT,  | LU,   | MC,   | NL,  | PT, | RO, | SE,  | SI,   | SK, |    |
|                   |      |      | TR,      | BF,  | ВJ,                  | CF, | CG, | CI,  | CM,  | GA,  | GN,   | GQ,   | GW,  | ML, | MR, | NE,  | SN,   | TD, | TG |
|                   | JP   | 2004 | 2037     | 54   |                      | Α   |     | 2004 | 0722 | ,    | JP 20 | 002-3 | 3717 | 33  |     | 2    | 0021  | 224 |    |
|                   | ΑU   | 2003 | 2891     | 04   |                      | A1  |     | 2004 | 0722 |      | AU 2  | 003-: | 2891 | 04  |     | 2    | 0031  | 216 |    |
| PRIO              | RITY | APP  | LN.      | INFO | . :                  |     |     |      |      | ,    | JP 2  | 002-3 | 3717 | 33  | Ž   | A 20 | 0021: | 224 |    |
|                   |      |      |          |      |                      |     |     |      |      | . 1  | NO 21 | 003-  | JP16 | 075 | I   | W 20 | 0031: | 216 |    |
|                   |      |      |          |      |                      |     |     |      |      |      |       |       |      |     |     |      |       |     |    |

ANSWER 3 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN 1.8

The dehydration of C4 alkanols conjugated with a positional and AB skeletal isomerization of the formed C4 alkenes was studied. Thermally and with diluted sulfuric acid activated  $\gamma$ - aluminas (A and AA catalysts) were used in a fixed bed reactor at 300-470°C, atmospheric pressure and a catalyst loading GHSW=0.12-0.8 g cm-3 h-1. Under these conditions all the C4 alkanols were totally dehydrated and underwent subsequent isomerization, eventually yielding especially propene. Depending on the original alc. and

reaction conditions, isobutene was formed mainly from isobutanol and tert-butanol; cis-2-butene was generated dominantly in the case of 2-butanol. The lowest yield of isobutene was in the case of 1-butanol. Distribution of individual butenes is discussed following reaction steps necessary for obtaining a certain butene isomer and its thermodn. preference. The results showed the possibility to obtain mainly isobutene from all the C4 alkanols using a simple dehydration -isomerization catalyst prepared by the acidification of  $\gamma$ -

ACCESSION NUMBER: 2001:389497 CAPLUS

DOCUMENT NUMBER: 135:195819

TITLE: Dehydration of C4 alkanols conjugated with a

positional and skeletal isomerisation of the formed C4

alkenes

AUTHOR(S): Macho, V.; Kralik, M.; Jurecekova, E.; Hudec, J.;

Jurecek, L.

CORPORATE SOURCE: Faculty of Industrial Technologies, Trencin

University, Puchov, 020 32, Slovakia

SOURCE: Applied Catalysis, A: General (2001), 214(2), 251-257

CODEN: ACAGE4; ISSN: 0926-860X

PUBLISHER: Elsevier Science B.V.

DOCUMENT TYPE: Journal LANGUAGE: English

REFERENCE COUNT: 25 THERE ARE 25 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L8 ANSWER 4 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN

Conversions of methanol, ethanol, and iso-propanol were carried out using AB activated alumina-pillared montmorillonite (BP-PILC), beidellite/montmorillonite (FAZA), and saponite (ATOS)-based PILCs obtained from [Al1304(H2O)12(OH)24]7+ Keggin-ion. Product outcomes for MeOH differ from those on smectite clays themselves and on alumina (or transition metal ion oxides): all give rise to di-Me ether, rather than Me formate or formic acid. Systematic study of conversion, yields and selectivity for cation-exchanged FAZA show that the large changes observed must be ascribed to both steric effects and selective blocking of proton-containing active sites. The latter are most important in Ni2+-exchanged FAZA-containing catalysts and are attributed to generation of highly acidic Lewis sites, e.g. hydrocarbons alone (in a distribution similar to the MTG process) are obtained on Ni2+-FAZA. Apart from ethene and acetaldehyde, EtOH conversion also gives di-Et ether, not obtained on smectites themselves, and produced via a bimol. reaction. total dehydration/dehydrogenation ratio varies in the order BP-PILC > FAZA >> AZA=ATOS, BP-PILC being the most acidic and most selective. Dehydration and dehydrogenation activity with temperature go through a crossover point. This is ascribed to iso-acidity, i.e. the iso-acidic point is where Lewis and Broensted acids are equally strong. Trends in iso-acidity with metal-ion exchange in FAZA materials suggest that the Lewis acid sites are at the alumina pillar. Detailed study of reaction kinetics and contact times leads to the conclusion that saponite surfaces have higher dehydration activity than those in montmorillonite.

ACCESSION NUMBER: 1998:288621 CAPLUS

DOCUMENT NUMBER: 129:55684

TITLE: PLS vs. zeolites as sorbents and catalysts.

5. Evidence for Broensted/Lewis acid crossover and

high acidity in conversions of C1-3 alcohols

in some alumina-pillared smectite clays

AUTHOR(S): Raimondo, Mariarosa; De Stefanis, Adriana; Perez,

Giorgio; Tomlinson, Anthony A. G.

CORPORATE SOURCE: Monterotondo Staz., Istituto di Cromatografia, CNR,

Rome, 00016, Italy

SOURCE: Applied Catalysis, A: General (1998), 171(1), 85-97

CODEN: ACAGE4; ISSN: 0926-860X

PUBLISHER: Elsevier Science B.V.

DOCUMENT TYPE:

Journal

LANGUAGE:

English

REFERENCE COUNT:

37 THERE ARE 37 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 5 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

Pure saturated C4-12 carboxylkic acids were pyrolyzed at a weight space AB velocity

of .apprx.0.46 h-1 over activated alumina at

450° and atmospheric pressure. The carboxylic acids produced sym. ketones that further degraded to Me ketones and hydrocarbons presumably via a y-hydrogen transfer mechanism. The lower molar mass carboxylic acids yielded greater percentages of sym. ketones than the higher molar mass carboxylic acids. The organic liquid pyrolyzate of butanoic acid contained 78% 4-heptanone, whereas the organic liquid pyrolyzate of dodecanoic acid contained negligible amts. of diundecyl ketone and greater percentages of hydrocarbons. Further pyrolysis of ketone-containing product yielded hydrocarbons. Virtually all of the carboxylic acid degraded to hydrocarbons via sym. ketone. Monoenes were the major hydrocarbon products from ketones and were formed by  $\gamma$ -hydrogen rearrangement, and/or reduction (disproportionation) to alc. followed by

dehydration. Me ketones had a distinct preference for reduction to

monoenes (containing the same number of carbon atoms) following the latter

route.

The results provide a pathway for the conversion of lipid deoxygenation to hydrocarbon fuels.

ACCESSION NUMBER:

1995:776204 CAPLUS

DOCUMENT NUMBER:

123:148410

TITLE:

Pathway for the Catalytic Conversion of Carboxylic

Acids to Hydrocarbons over Activated

Alumina

AUTHOR(S):

Leung, Anna; Boocock, David G. B.; Konar, Samir K. Department of Chemical Engineering and Applied

CORPORATE SOURCE:

Chemistry, University of Toronto, Toronto, ON, M5S

1A4, Can.

SOURCE:

Energy & Fuels (1995), 9(5), 913-20

CODEN: ENFUEM; ISSN: 0887-0624

PUBLISHER:

American Chemical Society Journal

DOCUMENT TYPE:

English

LANGUAGE:

ANSWER 6 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

For diagram(s), see printed CA Issue. GI

In the preparation of 2,3-dihydro 4H-pyran by catalytic dehydration AB of tetrahydrofurfuryl alc. (I) using  $\gamma$ - alumina (Sumitomo activated alumina KAG-814, 80-100 or 150-200

mesh), deterioration of the catalyst was studied. In the

earlier period of the reaction, degree of deterioration .vphi. atime  $\theta$  is: log .vphi. = log(r/r0) =  $-\alpha\theta$ , where r and r0 are

dehydrationate of deteriorated and undeteriorated catalyst, resp., and  $\alpha$  is constant. At 350°,  $\alpha$  = 6.5 + 10-3

C, where C is concentration of I. For 350-500°,  $\alpha$  = 1.8 exp(-3.4

+ 103/T), where T is absolute temperature Among impurities in I, furfuryl

alc. (II) deteriorated the catalyst markedly. For II,  $\alpha = 2.4 \text{ C at } 350^{\circ}, \text{ and } \alpha = 3.8 + 10 \text{ exp } (-4.7)$ 

+ 103/T) for 315-440°. The rate of deterioration of the catalyst by II was about 400 times as large as that by I.

ACCESSION NUMBER:

1968:506411 CAPLUS

DOCUMENT NUMBER:

69:106411

TITLE:

Dihydropyran. III. Deterioration of the  $\gamma$ -

alumina catalyst in the

dehydration of tetrahydrofurfuryl

alcohol

AUTHOR(S):

Ishizuka, Ichiro; Ueda, Shiro; Sumimoto, Shinzaburo

CORPORATE SOURCE: Shionogi and Co., Ltd., Osaka, Japan

Kogyo Kagaku Zasshi (1968), 71(4), 516-18 SOURCE:

CODEN: KGKZA7; ISSN: 0368-5462

DOCUMENT TYPE:

Journal Japanese LANGUAGE:

ANSWER 7 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

AB cf. CA 54, 21963g. Catalytic dehydration of EtOH to C2H4 was studied in a flow reactor over activated alumina at 336-465° and atmospheric pressure with N as the inert carrier. Mole

fractions of EtOH in the feed ranged from 0.1-0.35, C2H4 from 0.08-0.14, and H2O from 0.02-0.08. Surface reaction between an adsorbed EtOH mol. and an adjacent vacant active center giving rise to adsorbed H2O and C2H4 mols. was found to be the rate-controlling step. The recommended rate equation is r = CKaPa/(1 + KaPa + KbPb + KcPc)2 g. moles/min. 1., where C = 7.95 + 10-3 = -5520/T g. moles/min. 1., Ka = 4.70 = -765.9/T atmospheric-1,

Kb = 8.64 + 10-3 e4779/T atmospheric-1, Kc = 8.58 + 10-4 e5596/T

atmospheric-1, and Pa, Pb, and Pc the partial pressures in atmospheric of

EtOH, H2O, and

C2H4, resp. The average deviation of exptl. and calculated rates was 19.6%.

ACCESSION NUMBER: 1965:471024 CAPLUS

DOCUMENT NUMBER: 63:71024 ORIGINAL REFERENCE NO.: 63:13001d-f

Kinetics of catalytic dehydration of ethanol TITLE:

over activated alumina. II

Roy, N. C.; Bose, N. K. AUTHOR(S):

Calcutta Univ. CORPORATE SOURCE:

SOURCE: Indian Chemical Engineer (1959-1993) (1964), 6(2),

36-40

CODEN: ICHEAF; ISSN: 0019-4506

DOCUMENT TYPE: Journal LANGUAGE: English

ANSWER 8 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

The factors affecting the activity of the Al2O3 catalyst for AB dehydration reactions, the cause of the fall in the Al2O3 activity, the changes brought about in the catalyst during regeneration, and the effect of these changes on the catalyst activity are briefly surveyed. Factors responsible for loss of catalyst efficiency with time during the dehydration are deposition of C on the catalyst, sintering of the catalyst and corresponding reduction of available surface area, and poisoning of Al2O3 by steam, which causes structural poisoning, alteration of the hydroxyl concentration on the surface of the catalyst, and deactivation of the active sites. During regeneration, the catalyst activity is regained, due to burning of the deposited C, the formation of new active centers during heating due to loss of hydroxyl groups, and reduction of excess moisture from the catalyst surface. On the other hand, high temps. encountered during regeneration bring about sintering and hence loss in activity, due to loss in available surface area. The rate of loss of catalyst activity with time during dehydration is not constant The best way to measure the catalyst activity of a particular Al2O3 sample is to study its performance on a laboratory type converter, keeping all the factors, as dimensions of the tube, temperature of the catalyst bed, the temperature, and the feed rate of alc. vapor constant The change in alc. conversion over different Al2O3 samples would be a measure of

the catalytic activity of the samples. 22 references.

ACCESSION NUMBER: 1964:82395 CAPLUS

DOCUMENT NUMBER: 60:82395 ORIGINAL REFERENCE NO.: 60:14375d-f

Deterioration in the activity of activated TITLE:

alumina during the dehydration of

ethanol to ethylene

AUTHOR (S): Pargal, H. K.; Kanga, S. H.

Alkali Chem. Corp. India Ltd., Rishra CORPORATE SOURCE:

SOURCE: Chemical Age of India (1964), 15(1), 117-23

CODEN: CHAIAT; ISSN: 0009-2320

DOCUMENT TYPE:

Unavailable LANGUAGE:

ANSWER 9 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

Journal

The hypothesis of Beranek, et al. (CA 56, 1359i), that the AB

pyridine-adsorbing active sites of an Al2O3 surface are important in

isomerization reactions but not in dehydration of alcs

., has limited validity. Al2O3 samples, precipitated with NH4OH from 5% Al sulfate solution and activated at 400, 600, 800, and 900° (sp. surface area 249, 186, 162, and 77.5 sq.m./g., resp.) show high capacity for

sorption of C5H5N (0.055 to 0.018 millimoles/g., resp.) and are

catalytically active in dehydration of EtOH at 380°.

There is a distinct relation between C2H4 yield (0.508 to 0.288

millimoles/min. g., resp.) and sorption of pyridine.

ACCESSION NUMBER: 1963:451681 CAPLUS

DOCUMENT NUMBER: 59:51681 ORIGINAL REFERENCE NO.: 59:9359d-e

TITLE: Active sites on activated alumina

surface

Kuczynski, Wienczyslaw AUTHOR(S):

Univ. Poznan, Pol. CORPORATE SOURCE:

SOURCE: Roczniki Chemii (1963), 37, 505-6

CODEN: ROCHAC; ISSN: 0035-7677

Journal DOCUMENT TYPE: LANGUAGE: English .

ANSWER 10 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

The products of the dehydration of 2-aminoethanol (I) at AB

350° with an activated alumina catalyst

were chromatographed with BuOH-HOAc-H2O as solvent and analyzed with

alc. isatin. Ethylenediamine, piperazine (II),

2,5-dimethylpiperazine, morpholine, pyrrole, I, and possibly pyrazine

(III) were identified. Dehydration of I at 500° produced

some crystalline III. The formation of 1 mole II from 2 moles I was believed to be reversible. From the possible intermediate, vinylamine, pyrrole could be formed, dimerization would give II, and hydrolysis would give NH3 and AcH. Decomposition of ethylenimine would yield HN:CH2, which would polymerize to urotropine. Cleavage of I to NH3 and ethylene oxide, which could react with I to form diethanolamine, would explain the formation of morpholine. Decomposition of ethylene oxide to CH2O and CH2 would explain formation of the 2,5-dimethyl derivative of II. The reaction of NH3 with AcH

would yield pyrrole. NH3 would react with I to form ethylenediamine.

1962:45508 CAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER: 56:45508 56:8541f-i ORIGINAL REFERENCE NO.:

Reaction mechanism for the catalytic TITLE:

dehydration of 2- aminoethanol determined by

chromatography

Lattes, Armand; de Savignac, Alain; Carles, Jules AUTHOR (S):

Compt. Rend. (1961), 253, 2714-16 SOURCE:

DOCUMENT TYPE: Journal Unavailable LANGUAGE:

ANSWER 11 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

cf. Barrer, CA 39, 24423. -A complete acid form of an open zeolite AB (found: Na, 0.08) of high thermal stability (800°) was prepared The H form of synthetic Na mordenite (I) has high intracryst. catalytic activity; surface area of 400-500 sq. m./g. (B.E.T. method); adsorption properties between those of zeolite A and faujasite; catalytic properties similar to those of zeolite 10X (B., et al., Chimia 9, 118-9(1955); Breck, et al., CA 51, 5498a; Weisz and Frilette, CA 54, 17023b). Cation exchange with I operates over the entire pH range. Exchanges of bi- and trivalent cations, e.g. Mq++, Ba++, and Al+++, can be done without change in crystal

structure from the parent material. Catalytic cracking properties of I are similar to those of 10X. In cracking n-decane (1 hr., 450°, space velocity 0.5/hr.) conversion was with I 36%, with silicaalumina (II) 19%; isobutane-n-butane ratio I = 1.3, II = 3.3; paraffin-olefin ratio I = 4.6, II = 3.3. At 300° n-hexadecane cracked with I at 350°, 6 times more light hydrocarbons (up to C5) were obtained than when II was used. Micro-scale dehydration of EtOH at 340° with activated alumina gave equally ethylene and ether but at 250° with I only ethylene was

obtained. Cracking with Mg-exchanged I and isomerization of cyclohexene

over I and its Al-exchanged derivs. were observed.

1962:35459 CAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER: 56:35459 ORIGINAL REFERENCE NO.: 56:6702g-i

New intracrystalline catalyst TITLE: AUTHOR(S): Keough, Allen H.; Sand, L. B. CORPORATE SOURCE: Norton Co., Worcester, MA

SOURCE: Journal of the American Chemical Society (1961), 83,

3536-7

CODEN: JACSAT; ISSN: 0002-7863

DOCUMENT TYPE: Journal LANGUAGE: Unavailable

L8 ANSWER 12 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN

cf. CA 52, 14522b. The rate of dehydration of EtOH over AB activated Al2O3 in a flow system with N as carrier is given by ln [1/(1 -

Y)] -  $[X0Y/(1 + X0)] = kp\pi/(1 + X0)$  V0, where X0 = mole fraction of

alc. in feed, Y = fraction converted, V0 = space velocity, millimoles/(min.)(cc. of catalyst), kp = 1st-order reaction

constant, millimoles/(min.)(cc. of catalyst)(atmospheric). This reduces

to the equation of Anti-pina, et al. (CA 42, 2850d) when  $\alpha$  =

 $kp\pi/(1 + X0)$  and  $\beta = X0/(1 + X0)$ . Values of kp were determined at

336°-465° at an alc. concentration in the feed of

0.1-0.359 mole fraction. At X0 = 0.1, kp varied from 0.92 at 336° to 5.0 at  $465^{\circ}$ ; at X0 = 0.359, kp varied from 0.381 to 3.67. The apparent energy of activation is 13,900 cal./mole, regardless of the concentration of the alc. in the feed.

ACCESSION NUMBER: 1960:115365 CAPLUS

DOCUMENT NUMBER: 54:115365 ORIGINAL REFERENCE NO.: 54:21963g-i

Kinetics of catalytic dehydration of ethanol TITLE:

> on activated alumina Roy, N. C.; Bose, N. K.

AUTHOR(S): Univ. Calcutta CORPORATE SOURCE:

SOURCE: Trans. Indian Inst. Chem. Engs. (1959), Volume Date

1958-1959, 11, 3-10

DOCUMENT TYPE: Journal LANGUAGE: Unavailable

ANSWER 13 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

Conversion of EtOH to C2H4 over Al2O3 at 347° and 367° in

the presence of N gave data conforming to the equation of Antipina, et al. (C.A. 42, 2850d).

ACCESSION NUMBER: 1958:82280 CAPLUS

DOCUMENT NUMBER: 52:82280 ORIGINAL REFERENCE NO.: 52:14522b

Catalytic dehydration of ethanol on TITLE:

activated alumina

AUTHOR(S): Roy, N. C.; Bose, N. K.

CORPORATE SOURCE: Calcutta Univ.

SOURCE: Science and Culture (1957), 23, 55-6

CODEN: SCINAL; ISSN: 0036-8156

DOCUMENT TYPE: Journal LANGUAGE: Unavailable

ANSWER 14 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8 AB A semitech. method was described for the preparation of propene by dehydration of iso-PrOH at 330° with a catalyst. A mixture of Al2O3 and Ca3(PO4)2 proved less efficient than " activated alumina" (Peter Spence) giving a yield of 85% and 92%, resp. Details are given in original. ACCESSION NUMBER: 1955:56412 CAPLUS DOCUMENT NUMBER: 49:56412 ORIGINAL REFERENCE NO.: 49:10829h-i Preparation of propene from isopropanol TITLE: Verstappen, J. J.; Waterman, H. I. AUTHOR(S): Tech. Hogeschool, Delft, Neth. CORPORATE SOURCE: Ingenieur (1954), 66, 77-9 SOURCE: DOCUMENT TYPE: Journal Unavailable LANGUAGE: ANSWER 15 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8 Three naturally occurring bauxites from Madras were tested for dehydrating AB efficiency, after activation in a muffle furnace at 450° for 4 hrs. The yields averaged better than 90% at space velocities even above 1 g. alc. per cc. bauxite per hr. Imported activated alumina gave 90% conversion at 0.75 g./cc./hr. Higher velocities resulted in lower conversions. These catalysts gave higher percentages of ethylene in the product. These natural catalysts compare favorably with synthetic ones. ACCESSION NUMBER: 1954:40326 CAPLUS DOCUMENT NUMBER: 48:40326 ORIGINAL REFERENCE NO.: 48:7221i,7222g-h Indian bauxites for the dehydration of TITLE: alcohol to ethylene Pai, M. S.; Joshi, H. K. AUTHOR(S): Current Science (1953), 22, 338 SOURCE: CODEN: CUSCAM; ISSN: 0011-3891 DOCUMENT TYPE: Journal Unavailable LANGUAGE: L8 ANSWER 16 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN Aliphatic alcs. are dehydrated to 1-olefins in the presence of an activated alumina and bauxite catalyst having the composition (in % by weight): Al2O3 58-70, Fe2O3 10-16, SiO2 6-9, TiO2 1-4.5, ignition loss at 1800°F. 10-18. BuOH was converted at 730°F. and under vapor-phase conditions in the presence of such a catalyst to 75% 1- and 20% 2-butene. ACCESSION NUMBER: 1954:18397 CAPLUS DOCUMENT NUMBER: 48:18397 ORIGINAL REFERENCE NO.: 48:3381h-i-TITLE: Dehydration of alcohols to olefins Cutcher, Haskell W.; Ray, Charles A. INVENTOR(S): PATENT ASSIGNEE(S): Phillips Petroleum Co. DOCUMENT TYPE: Patent Unavailable LANGUAGE: FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

| PATENT NO. | KIND | DATE     | APPLICATION NO. | DATE     |
|------------|------|----------|-----------------|----------|
|            |      |          |                 |          |
| US 2636057 |      | 19530421 | US 1949-111969  | 19490823 |

ANSWER 17 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN Compds. of the formula CH2:CHC6H4SiR3 are prepared by the reaction of the AB corresponding silylaryl Mg halide with acetaldehyde (I) followed by dehydration. Thus, 30 g. Mg is added to 275 g. p-trimethylsilylbromobenzene in 430 g. ether. To this mixture is added 60 g. I in 1 l. ether and stirred for 2 hrs. at -10° to yield 141 g.

p-trimethylsilyl- $\alpha$ -methylbenzyl alc. (II). Then 124 g. II

passed through activated alumina at 280-320°

and 50 mm. pressure gives 75.5 g. p-trimethylsilylstyrene. Similarly p-triethylsilylstyrene is prepared These compds. are polymerized by heat and peroxide catalysts to give polymers of improved weathering

properties.

ACCESSION NUMBER: 1953:53423 CAPLUS

DOCUMENT NUMBER: 47:53423 ORIGINAL REFERENCE NO.: 47:9058d-e

TITLE: Polymerizable silyl aromatic compounds

INVENTOR(S): Winslow, Field H.

PATENT ASSIGNEE(S): Bell Telephone Laboratories, Inc.

DOCUMENT TYPE: Patent LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE
US 2642415 19530616 US 1951-223640 19510428

L8 ANSWER 18 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN

Amyl alcs., b. 129-31°, are dehydrated preferably by a AB catalytic vapor phase treatment. The pentenes produced are purified and may be separated into mixts. rich in particular isomers. The proportions of the different isomers produced may be controlled to some extent by a choice of catalyst for the dehydration treatment. Thus, wood charcoal or active C impregnated with phosphoric acid gives at 260° trimethylethylene while activated alumina at 330-70° gives a greater proportion of isopropylethylene. The pentenes are polymerized by stirring with AlCl3 in petr. ether (e.g. 25-50% by volume of the pentenes) at -5 to -10°. The isomers may be sep. introduced. The liquid polymerizate is decanted and washed with HCl and water. Lime is then added and petr. ether distilled off and recovered for re use. The mixture is heated to 160° to destroy chloro bodies, and the HCl formed is neutralized by the lime. Filtration yields 65% of lubricant based on the amyl alcs. The viscosity of the lubricant may be slightly increased by heating to 110-120° with 5% activated earth.

ACCESSION NUMBER: 1952:63573 CAPLUS

DOCUMENT NUMBER: 46:63573
ORIGINAL REFERENCE NO.: 46:10606b-d

TITLE: Lubricating oil from amyl alcohol PATENT ASSIGNEE(S): Compagnie Française de Raffinage

DOCUMENT TYPE: Patent LANGUAGE: French FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE
FR 972870 19510205 FR 19410526

L8 ANSWER 19 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN

Ester salts of olefin-containing hydrocarbons are obtained in greater yield by bringing the unreacted mixture of olefin and secondary alc. into contact with a dehydration catalyst to convert the alc. to the corresponding olefin. The salts have wetting, detergent, and emulsifying properties. The olefin-unreactive hydrocarbon mixture is sulfated, after dehydration in the presence of activated alumina catalyst, either by the short contact method by using H2SO4 of 99.4% strength in a proportion of 1.5 moles of acid to 1 mole of olefins, or by stirring at a temperature maintained at 10-15° for 20 min. using H2SO4 of 95% strength in a proportion of 0.85 mole of acid to 1 mole of olefins. Alternatively, the mixture of olefins and unreactive hydrocarbons resulting from the

dehydration treatment is added to the feedstock of unreacted olefins, the whole being sulfated under conditions slightly more drastic than those used in the sulfation of feedstock consisting entirely of unreacted olefins. Yields are increased by about 10% by this method.

ACCESSION NUMBER:

1952:28486 CAPLUS

DOCUMENT NUMBER:

46:28486

ORIGINAL REFERENCE NO.: 46:4824d-f

TITLE:

Detergents and wetting agents from olefins

INVENTOR(S):

Garner, Philip J.; Short, Henry N.

DOCUMENT TYPE:

Patent

LANGUAGE:

Unavailable

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

APPLICATION NO. DATE PATENT NO. KIND DATE -------------------------19520304 US 1949-105438 US 2587990 19490718

ANSWER 20 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN A mixture of methylphenyl carbinol, activated alumina, AB and hydroquinone is placed on a reaction tray within an evacuable reaction chamber. The weight of Al2O3 is twice the weight of the alc. present in order to absorb the water produced in the reaction. The reaction tray serves as one electrode of a radio frequency field generator, of which a plate spaced approx. parallel to and but a short distance above the top edge of the reaction tray serves both as a second electrode and as a collecting plate. When the radio-frequency power is applied to the electrodes, the alc., being a polarized dielectric, readily absorbs sufficient energy to become rapidly heated to a temperature to which it decomposes to produce styrene vapor and water. The water vapor is absorbed by the dehydration catalyst. The upper electrode is cooled by a circulating cooling medium which maintains this electrode at a temperature well below the b.p. of styrene (144°). Since styrene is substantially nonpolar, it does not absorb the radio-frequency energy present in the field between the electrodes and hence is not unduly heated thereby. Since O is a catalyst for the polymerization of styrene, it is preferable to provide some neutral atmospheric within the

chamber.

By this method styrene or substituted styrene compds. in a pure monomeric form are produced.

ACCESSION NUMBER:

1952:22814 CAPLUS

DOCUMENT NUMBER:

46:22814

ORIGINAL REFERENCE NO.: 46:3883f-g,3884a-c

TITLE:

Polymerizable nonpolar substances

INVENTOR(S):

Rosenthal, Fritz

PATENT ASSIGNEE(S):

Radio Corp. of America

DOCUMENT TYPE:

Patent

LANGUAGE:

Unavailable

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

APPLICATION NO. DATE KIND DATE PATENT NO. -----\_\_\_\_\_\_ -----19520226 US 1947-783138 19471030 US 2586996

ANSWER 21 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8 Activated bauxite has been investigated as a catalyst for intramol. dehydration reactions, such as the dehydration of ethanol, glycol, glycerol, and ketones, and for intermol. dehydrations, such as reactions of alcs. and NH3, alcs. and amines, alcs. and aldehydes, alcs. and acids, and acids and NH3. Activated bauxite has been found to be equal or superior to the various forms of activated alumina now widely used. In some cases the Fe oxide in the bauxite acted as a promoter, e.g. in the formation of amines from BuOH and

NH3 and in the formation of PhNHEt from ethanol and aniline. The yield obtained in dehydration reactions is also shown to be affected by such variables as reaction temperature and activation temperature of the bauxite.

A continuous process for the formation of acetals from ethanol and aldehyde is described. It is shown that esterification can be carried out more efficiently in the presence of both active bauxite and H2SO4 than of either compound alone. Nitriles can be formed from acids and NH3 in yields up to 95% in the presence of bauxite of proper activation temperature and Fe content.

ACCESSION NUMBER:

1950:9907 CAPLUS

DOCUMENT NUMBER: ORIGINAL REFERENCE NO.:

44:9907 44:1889g-i

Organic dehydration reactions using

activated bauxite

AUTHOR(S):

Heinemann, Heinz; Wert, R. W.; McCarter, W. S. W.

CORPORATE SOURCE:

Porocel Corp., Philadelphia, PA

SOURCE:

Journal of Industrial and Engineering Chemistry

(Washington, D. C.) (1949), 41, 2928-31

CODEN: JIECAD; ISSN: 0095-9014

DOCUMENT TYPE:

Journal

LANGUAGE: OTHER SOURCE(S):

Unavailable CASREACT 44:9907

ANSWER 22 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

AΒ Styrene and substituted styrenes are produced at a greater rate and in higher yields by the vapor-phase dehydration of PhCH(OH)Me or a substituted phenylmethylcarbinol in the presence of dehydration catalysts at reduced or sub-atmospheric pressures. Inhibited PhCH(OH)Me vapor is passed over a catalyst, such as activated alumina pellets, at temps. between 300-420° and pressures of 30-300 mm. Hg. The only by-products are water and PhCOMe.

ACCESSION NUMBER:

1947:34609 CAPLUS

DOCUMENT NUMBER:

41:34609

ORIGINAL REFERENCE NO.: 41:6897d-e

TITLE:

Styrene and styrene derivatives

INVENTOR(S):

Hunter, Wm.; Groombridge, Walter H.

DOCUMENT TYPE:

Patent

LANGUAGE:

Unavailable

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO. DATE APPLICATION NO. KIND DATE ----------------\_\_\_\_\_ -----GB 1945-6535 GB 589015 19470609 19450315

ANSWER 23 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN  $^{\rm L8}$ Me3CCH(OH)Me in the gas phase was passed over: (1) "activated alumina grade A" (Aluminum Co. of America). At 300-5° with 100-50 ml. of catalyst per 23 ml. of the alc. per hour, the 3 dimethylbutenes were formed in approx. equal proportions. Reduction of the temperature to 285° and raising the amount of catalyst to 25 ml. resulted in a yield of 3,3-dimethyl-1-butene (I) 75%, 2,3-dimethyl-1-butene (II) 25%, and traces of 2,3-dimethyl-2-butene (III). (2) With other catalysts (ZrO, concentrated H2SO4, various forms of SiO2 + Al2O3) at various temps. and times of contact the operation gave no I; the product (yield 95-97.5%) was divided approx. into 1 part II and 2 parts III. It appears that in (1) I is the primary product, with II and III as secondary products that are more or less in equilibrium under the given conditions. In all cases with the catalysts of (2) there was observed an equilibrium, mostly expressed by  $\log ([I]/[II]) = \log Kp = (360/T) - 0.387$ . With this formula for the reaction II .dblarw. III there is found  $\Delta H^{\circ}$  = -1.650 kg.-cal.

and  $\Delta S^{\circ} = -1.84 \text{ E.U.}$ ACCESSION NUMBER:

1946:20696 CAPLUS

DOCUMENT NUMBER: 40:20696

ORIGINAL REFERENCE NO.: 40:4034i,4035a-c

TITLE: The dehydration of pinacolyl alcohol

AUTHOR(S): Keulemans, A. I. M.

SOURCE: Chemisch Weekblad (1942), 39, 330-5

CODEN: CHWEAP; ISSN: 0009-2932

DOCUMENT TYPE: Journal LANGUAGE: Unavailable

L8 ANSWER 24 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN

Esters of  $\alpha$ ,  $\beta$ -unsatd. monocarboxylic acids are prepared by the AB action of dehydration catalysts on β-alkoxy acids or lactones of  $\beta\text{-HO}$  acids. Any  $\beta\text{-alkoxy}$  monocarboxylic acid having at least one H atom on the  $\alpha$ -C atom may be used. The reaction is:  $RR'(R'''O)CR''HCCOOH \rightarrow RR'C:R''CCOOR''' + H2O.$  R, R', R'' may be H or alkyl, cycloalkyl, aryl, or aralkyl groups, and R''' is an alkyl group preferably of less than 10 C atoms. Acids of low mol. weight of from 4 to 12 C atoms of the formula H2(R'''O)CR''HCCOOH are preferred, i.e., those which yield esters of acrylic and alkyl acrylic acids, useful in the production of synthetic resins, rubber, etc. The corresponding lactones of the  $\beta$ -HO acids may be dehydrated in the presence of an aliphatic alc. to give the desired esters, by the reaction:  $RR'C.R''HC.C:O + R'''OH \rightarrow RR'(R'''O)CR''HCCOOH$  (unisolated intermediate)  $\rightarrow$  RR'C:R''CCOOR''' + H2O. The  $\beta$ -alkoxy acid may be dehydrated by distilling at ordinary or reduced pressure from the catalyst, e.g., sulfuric, phosphoric, methanesulfonic, benzenesulfonic, or toluenesulfonic acid. It may be passed in the vapor phase over silica gel, activated alumina, or aluminum phosphate. The lactones may be dehydrated by refluxing with the alc. and the catalyst, e.g. H2SO4, followed by distillation The presence of a polymerization inhibitor is desirable, especially with products such as acrylic esters. Suitable inhibitors are Cu, Cu salts, hydroquinone, pyrocatechol, phenyl-2-naphthylamine, etc. Twenty-six parts of MeOCH2CH2CO2H is heated in a distilling flask with 35 parts of concentrated

and a trace of Cu acetate for 0.5 hr. at about 200°. The mixture is distilled and the distillate is dried and redistd. Me acrylate (13.5 parts) is thus obtained. This is also obtained in 67% yield by dehydration of MeOCH2CH2CO2H with MeSO3H and a trace of Cu acetate. A mixture of 72 parts of  $\beta$ -propionolactone, 50 of absolute EtOH, 1 of hydroquinone, and 2 of H2SO4 is refluxed while 25 parts of H2SO4 and 50 of EtOH are slowly added. After about 2 hrs. the mixture is distilled and the product is purified. Et acrylate in 49% yield is obtained.

ACCESSION NUMBER: 1946:10104 CAPLUS

DOCUMENT NUMBER: 40:10104
ORIGINAL REFERENCE NO.: 40:1868a-f

TITLE: Esters of  $\alpha, \beta$ -unsaturated monocarboxylic

acids

INVENTOR(S): Kung, Frederick E. PATENT ASSIGNEE(S): B. F. Goodrich Co.

DOCUMENT TYPE: Patent LANGUAGE: Unavailable

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

H2S04

PATENT NO. KIND DATE APPLICATION NO. DATE

US 2376704 A 19450522 US 1943-504602 19431001
PRIORITY APPLN. INFO.: US 1943-504602 19431001

L8 ANSWER 25 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN

AB 1-Heptene is shown to be the principal product of dehydration of 1-heptanol over activated alumina at 380-400°.

No evidence of any chain-branching isomerization of 1-heptene over alumina was obtained. Phys. properties of the 1-heptene so

obtained are: nD20 1.4003 and dD20 0.6971.

ACCESSION NUMBER:

1945:2816 CAPLUS

DOCUMENT NUMBER:

39:2816

ORIGINAL REFERENCE NO.: 39:455c-d

TITLE:

Vapor-phase dehydration of 1-heptanol over

activated alumina

AUTHOR(S):

Appleby, W. G.; Dobratz, C. J.; Kapranos, S. W.

SOURCE:

Journal of the American Chemical Society (1944), 66,

1938-9

CODEN: JACSAT; ISSN: 0002-7863

DOCUMENT TYPE:

Journal

LANGUAGE:

Unavailable

ANSWER 26 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

AB This paper reports a three-stage conversion of acetone to isoprene. The reactions involve the (a) production of 3-methyl-1-butyn-3-ol from acetone and Na acetylide, (b) formation of 3-methyl-1-buten-3-ol by catalytic

hydrogenation with Pd-polyvinyl alc. catalyst (C. A. 35, 7810.7), (c) catalytic dehydration of the alc. to isoprene on activated alumina. An over-all yield of

77 g. (65%) of isoprene per 100 g. of acetone was obtained; it is

estimated that yields up to 90 g. should be practicable.

1941:51459 CAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER: 35:51459 ORIGINAL REFERENCE NO.: 35:7937q-i

The conversion of acetone to isoprene Taylor, Hugh S.; Shenk, Wilbur J. AUTHOR(S):

Journal of the American Chemical Society (1941), 63, SOURCE:

2756-7

CODEN: JACSAT; ISSN: 0002-7863

DOCUMENT TYPE: LANGUAGE:

Journal Unavailable

OTHER SOURCE(S):

CASREACT 35:51459

ANSWER 27 OF 27 CAPLUS COPYRIGHT 2007 ACS on STN L8

For producing aromatic hydrocarbons, such as toluene, from aliphatic AB alcs., such as heptyl alc., containing at least 6 C atoms in straight chain arrangement, the alc. is brought into contact, at

a dehydrating and dehydrogenating temperature (suitably about 300-500°) with a mixture of a dehydrating catalyst such as activated alumina and a dehydrogenating catalyst such as an oxide

of Cr, Mo, V or W.

1940:2801 CAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER: 34:2801 34:446e-f

ORIGINAL REFERENCE NO.:

Aromatic hydrocarbons from aliphatic alcohols TITLE:

Komarewsky, Vasili I. INVENTOR(S):

Universal Oil Products Co. PATENT ASSIGNEE(S):

DOCUMENT TYPE: Patent Unavailable LANGUAGE:

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

APPLICATION NO. DATE PATENT NO. KIND DATE \_\_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ 19390912 US 0000000 US 2172540

=> s 18 and "carboxylic acid"

252242 "CARBOXYLIC"

48 "CARBOXYLICS"

252262 "CARBOXYLIC"

("CARBOXYLIC" OR "CARBOXYLICS")

4413607 "ACID" 1585175 "ACIDS"

("ACID" OR "ACIDS") 232376 "CARBOXYLIC ACID" ("CARBOXYLIC"(W) "ACID") 1 L8 AND "CARBOXYLIC ACID" L9 => d 19 abs ibib ANSWER 1 OF 1 CAPLUS COPYRIGHT 2007 ACS on STN AB Pure saturated C4-12 carboxylkic acids were pyrolyzed at a weight space velocity of .apprx.0.46 h-1 over activated alumina at 450° and atmospheric pressure. The carboxylic acids produced sym. ketones that further degraded to Me ketones and hydrocarbons presumably via a  $\gamma$ -hydrogen transfer mechanism. The lower molar mass carboxylic acids yielded greater percentages of sym. ketones than the higher molar mass carboxylic acids The organic liquid pyrolyzate of butanoic acid contained 78% 4-heptanone, whereas the organic liquid pyrolyzate of dodecanoic acid contained negligible amts. of diundecyl ketone and greater percentages of hydrocarbons. Further pyrolysis of ketone-containing product yielded hydrocarbons. Virtually all of the carboxylic acid degraded to hydrocarbons via sym. ketone. Monoenes were the major hydrocarbon products from ketones and were formed by  $\gamma$ -hydrogen rearrangement, and/or reduction (disproportionation) to alc. followed by dehydration. Me ketones had a distinct preference for reduction to monoenes (containing the same number of carbon atoms) following the latter route. The results provide a pathway for the conversion of lipid deoxygenation to hydrocarbon fuels. ACCESSION NUMBER: 1995:776204 CAPLUS DOCUMENT NUMBER: 123:148410 Pathway for the Catalytic Conversion of TITLE: Carboxylic Acids to Hydrocarbons over Activated Alumina Leung, Anna; Boocock, David G. B.; Konar, Samir K. AUTHOR(S): Department of Chemical Engineering and Applied CORPORATE SOURCE: Chemistry, University of Toronto, Toronto, ON, M5S 1A4, Can. SOURCE: Energy & Fuels (1995), 9(5), 913-20 CODEN: ENFUEM; ISSN: 0887-0624 American Chemical Society PUBLISHER: DOCUMENT TYPE: Journal English LANGUAGE: => s 17770965 CATALYST 768408 CATALYSTS 985295 CATALYST (CATALYST OR CATALYSTS) L10 744 L6 AND CATALYST => s 18 531333 "ACTIVATED" 304973 "ALUMINA" 2594 "ALUMINAS" 305251 "ALUMINA" ("ALUMINA" OR "ALUMINAS") 3034 "ACTIVATED ALUMINA" ("ACTIVATED" (W) "ALUMINA") L11 27 L7 AND "ACTIVATED ALUMINA" => log hold

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